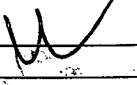
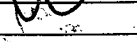


ASAP

Dart Aerospace Ltd.

Date: Wednesday, 27/06/2007 8:42:13 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : ARM
Job Number : 33198
Estimate Number : 11048
P.O. Number : N/A Part Number : D28443
This Issue : 27/06/2007 S.O. No. : N/A Drawing Number : D2844 REV A
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : MACHINED PARTS Drawing Revision : A
Previous Run : 29786 Material : NIA Due Date : 03/07/2007 Qty: 16 Um: Each
Written By : 
Checked & Approved By : 
Comment : Est: B 00.11.01 Removed P/O for Powder Coat - in house processEC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304TRO500W035 304 RD Tube .500 x .035W



20.65 37.066



Comment: Qty.: 1.8533 f(s)/Unit Total: 9.2663 f(s)

304 RD Tube .500 x .035W

M304TRO500W035

Punch 304/316 Seamless tubing with 2B finish, 1/2" OD x .035 Wall 19.82" long (Hole ctr. to hole ctr.) using Jig

DT 8012

Batch M 104 862

8B 07/06/28

2.0 BRAKE NC NC BRAKE



Comment: BAND SAW

Form per Dwg D2844 using brake and bending Jig DT 8238-B

Deburr

SAD 07/06/28

8B 07/06/28
SF 07-06-29

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-06-29

(20)

4.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

M 104144

M-L 07/06/30

5.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/07/05 (20)

Chandlery Steve 8/09/09.

613 820 7644

• White 291 Sikagrey.

24 tubes.

11.605 → 11.57 tube

- order extra caps

- P/O 2000900 - 24 tubes of white
- Sending extra caps no charge
- Loomis